

5/15

| | | |
|---------------------------------------|---------------------|---------|
| DART AEROSPACE LTD | Work Order: | 22854 |
| Description: Basket Rib | Part Number: | D3166-3 |
| Dwg: D3166 Rev. A1 04.05.21 | Qty: | 10 |
| Page 1 of 1 | | |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|--|-----|----------|-----|
| 1 | DC | Issue Traveller | KD | 05/03/28 | 10 |
| 2 | LB | Cut 3/4" x 3/4" square tubing 120.00" long. Material: 304/316 SS tube 0.063" wall Batch <u>B17213</u> | DP | 05/4/15 | 10 |
| 3 | LB | Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL. and Folio FT005 | DP | 05/4/11 | 10 |
| 4 | QC6 | Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303) | DA | 05/04/15 | 10 |
| 5 | LB | Identify and Stock LB Cell | DA | 05/04/15 | 10 |
| 6 | AC | Cost / part <u>£7.15</u> | Sue | 05.04.19 | 10 |
| 7 | DC | Close W/O <u>£7.18</u> Inspect Level 21 | KD | 05.04.20 | 10 |

03.06.23

110

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A | 02.08.23 | New issue | KJ RF | |

RELEASED
02/08/27 RF

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

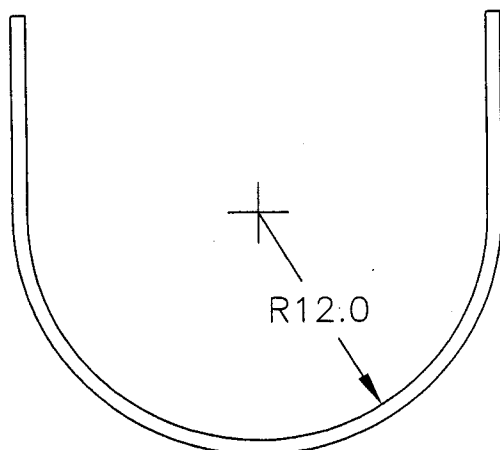
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---------|------|-----------------------------------|----------------------------------|---|-------------------------------|-------------------------------|------------------------|-------------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| 0504-11 | 2 | 2 hoops will only make 3 in bs | <i>[Signature]</i> perception | 1 Setio 1 Setio Issue - resolved | <i>[Signature]</i> 0504-11 | <i>[Signature]</i> 0504-11 | <i>[Signature]</i> | <i>[Signature]</i> 0504-11 |
| | | | | | | | | |
| | | | | | | | | |

Part No: D3166-3 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/04/20
 NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____



| | | | |
|------------------|----------------|---|------------------------|
| DESIGN # | DRAWN BY CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED # | DRAWING NO. D3166 | REV. A SHEET 1 OF 1 |
| DATE 02.07.10 | | TITLE BASKET HOOP | SCALE NTS |
| A | 02.07.10 | NEW ISSUE | |
| A1 | CP 04.04.08 | 38+/-1 WAS 36.0 | |

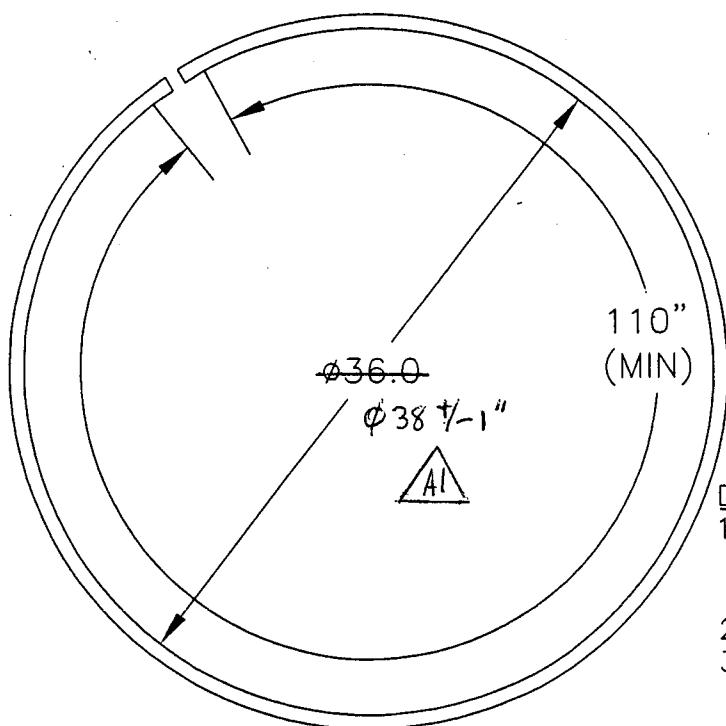
RELEASED
02.08.06



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22854

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 24, 2005
08:41 am

Work Order No : 0022854
Project Name : D3166-3
Project For : WK515
Work Order Type : Main
Main WO Number :
House Part Number : D3166-3
Description : Basket Hoop
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 03-24-05
Est Finish Date : 04-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | | |
|--------------------------|-----------|--------|
| | Estimated | Actual |
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |